



Tap Magic Aqueous Cutting Fluid

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
Issue date: 11/17/2025 Version: 1.0

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : Tap Magic Aqueous Cutting Fluid

1.2. Other means of identification

OEM Part Nos. 50016Q, 50128Q, 50640Q, 53840Q, 57040Q

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Water-based Cutting Fluid
Restrictions on use : Do not use on magnesium

1.4. Supplier's details

The Steco Corporation
2330 Cantrell Road
Little Rock, AR 72202
USA
T 800-643-8026
steco@tapmagic.com

1.5. Emergency phone number

Emergency number: Velocity EHS : 800-255-3924

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Not classified

2.2. Label elements

GHS US labeling

No labeling applicable

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

Tap Magic Aqueous Cutting Fluid

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

3.2. Mixtures

This mixture does not contain any substances to be mentioned according to the criteria for section 3.2 of HCS

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a poison center or a doctor. If breathing stops, give artificial respiration.
First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Call a poison center/doctor/physician if you feel unwell. Rinse mouth out with water.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation	: No known significant effects or critical hazards.
Symptoms/effects after skin contact	: No known significant effects or critical hazards.
Symptoms/effects after eye contact	: No known significant effects or critical hazards.
Symptoms/effects after ingestion	: Possible irritation of mucous membranes and digestive tract, nausea, vomiting.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment	: Treat symptomatically.
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SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
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5.2. Specific hazards arising from the chemical

Fire hazard	: Not flammable.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
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SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: No action shall be taken without appropriate training or involving any personal risk. Ventilate spillage area. Mark out the contaminated area with signs and prevent access to unauthorized personnel. Prevent runoff from entering drains, sewers or waterways.
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For non-emergency personnel

Protective equipment	: Wear recommended personal protective equipment.
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For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
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Environmental precautions	: Avoid release to the environment.
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Tap Magic Aqueous Cutting Fluid

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

6.2. Methods and materials for containment and cleaning up

For containment	: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up	: Take up liquid spill into absorbent material. Collect all waste in suitable and labeled containers and dispose according to local legislation.
Other information	: Dispose of materials or solid residues at an authorized site.

For further information refer to section 13

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment.
Hygiene measures	: Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for safe storage, including incompatibilities

Storage conditions	: Store in a well-ventilated place. Keep away from food, drink and animal feeding stuffs. Keep container closed when not in use.
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SECTION 8 Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station.
Environmental exposure controls	: Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Hand protection:
Wear protective gloves
Eye protection:
Safety glasses
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



Tap Magic Aqueous Cutting Fluid

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Liquid
Appearance	: Blue liquid.
Color	: Blue
Odor	: Characteristic
Odor threshold	: No data available
pH	: 9.0
Melting point	: No data available
Freezing point	: 32 °F (0 °C)
Boiling point	: No data available
Flash point	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: Soluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: 3.3 mm ² /s
Explosion limits	: No data available
Explosive properties	: Not explosive.
Oxidizing properties	: Not oxidising.
Particle characteristics	: No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Incompatible materials.

10.5. Incompatible materials

Strong bases. Strong acids. Strong oxidizing agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Tap Magic Aqueous Cutting Fluid

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 11 Toxicological information

Likely routes of exposure : Inhalation. Skin and eye contact.

11.1. Information on toxicological effects

Acute toxicity (oral)	: No data available
Acute toxicity (dermal)	: No data available
Acute toxicity (inhalation)	: No data available
Skin corrosion/irritation	: No data available
Serious eye damage/irritation	: No data available
Respiratory or skin sensitization	: No data available
Germ cell mutagenicity	: No data available
Carcinogenicity	: No data available
Reproductive toxicity	: No data available
STOT-single exposure	: No data available
STOT-repeated exposure	: No data available
Aspiration hazard	: No data available
Symptoms/effects after inhalation	: No known significant effects or critical hazards.
Symptoms/effects after skin contact	: No known significant effects or critical hazards.
Symptoms/effects after eye contact	: No known significant effects or critical hazards.
Symptoms/effects after ingestion	: Possible irritation of mucous membranes and digestive tract, nausea, vomiting.

SECTION 12 Ecological information

12.1. Ecotoxicity

Hazardous to the aquatic environment, short-term (acute)	: No data available
Hazardous to the aquatic environment, long-term (chronic)	: No data available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Ozone	: No data available
Fluorinated greenhouse gases	: No

SECTION 13 Disposal considerations

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions and in accordance to local and regional legislation.
Sewage disposal recommendations	: Do not discharge into drains.

Tap Magic Aqueous Cutting Fluid

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 14 Transport information

In accordance with DOT / IMDG / IATA

DOT	IMDG	IATA
14.1. UN number		
Not applicable	Not applicable	Not applicable
14.2. Proper Shipping Name		
Not applicable	Not applicable	Not applicable
14.3. Transport hazard class(es)		
Not applicable	Not applicable	Not applicable
14.4. Packing group		
Not applicable	Not applicable	Not applicable
14.5. Environmental hazards		
Not applicable	Not applicable	Not applicable
No supplementary information available		

SECTION 15 Regulatory information

15.1. Federal regulations

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

Canada

No additional information available

EU-Regulations

No additional information available

National regulations

No additional information available

SECTION 16 Other information

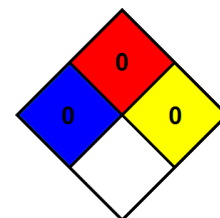
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NFPA health hazard : 0 - Materials that, under emergency conditions, would offer no hazard beyond that of ordinary combustible materials.

NFPA fire hazard : 0 - Materials that will not burn under typical fire conditions, including intrinsically noncombustible materials such as concrete, stone, and sand.

NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



Hazard Rating

Tap Magic Aqueous Cutting Fluid

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Health	: 0 Minimal Hazard - No significant risk to health
Flammability	: 0 Minimal Hazard - Materials that will not burn
Physical	: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.